

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: Ink Pack, T46D4

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet

Company:

SEIKO EPSON CORPORATION

80 Harashinden, Hirooka, Shiojiri-shi, Nagano-ken, 399-0785 JAPAN

Phone number: +81-263-52-2552

Competent person responsible for the safety data sheet:

MSDS_HRO@exc.epson.co.jp

Date: 04/12/2018

Revision: 2.0

1.4. Emergency telephone number

Phone number: +81-263-52-2552

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

vPvB Substances: None - PBT Substances: None

Other Hazards:

No other hazards

SECTION 3: Composition/information on ingredients

3.1. Substances

No

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

CLP, T46D4_en Version 8.1
Page n. 1 of 8
Revison 2.0



Qty	Name	Ident. Number		Classification
50% ~	Water	CAS:	7732-18-5	The product is not classified as
65%		EC:	231-791-2	dangerous according to
				Regulation EC 1272/2008 (CLP).
20% ~	Glycerol	CAS:	56-81-5	The product is not classified as
25%		EC:	200-289-5	dangerous according to
				Regulation EC 1272/2008 (CLP).
0.25% ~	Triethanol amine	CAS:	102-71-6	The product is not classified as
0.5%		EC:	203-049-8	dangerous according to
				Regulation EC 1272/2008 (CLP).
< 0.05%	1,2-benzisothiazol-3(2 H)-one;	Index number:	613-088-00-6	3.1/4/Oral Acute Tox. 4 H302
	1,2-benzisothiazolin-3-	CAS:	2634-33-5	3.2/2 Skin Irrit. 2 H315
	one	EC:	220-120-9	3.3/1 Eye Dam. 1 H318
				3.4.2/1-1A-1B Skin Sens.
				1,1A,1B H317
				4.1/A1 Aquatic Acute 1 H400

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains

Move undamaged containers from immediate hazard area if it can be done safely.

CLP, T46D4_en Version 8.1
Page n. 2 of 8
Revison 2.0



SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m3 - Notes: Respirable dust - OEL Type: OSHA - TWA: 15 mg/m3 - Notes: Total dust

Triethanol amine - CAS: 102-71-6

- OEL Type: ACGIH - TWA(8h): 5 mg/m3

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

No data available

8.2. Exposure controls

8.2.1. Appropriate engineering controls:

None

8.2.2. Individual protection measures, such as personal protective equipment

Eve protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

CLP, T46D4_en Page n. 3 of 8



None 8.2.3. Environmental exposure controls: None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour:

Odour:

Yellow Liquid
Slightly

Odour threshold: No data available PH: No $68.7 \times 8.7 \times 8.7 \times 10^{12}$

Melting point / freezing point: No data available Initial boiling point and boiling range: No data available Solid/gas flammability: No data available Upper/lower flammability or explosive limits: No data available Vapour density: No data available Flash point: > 95 °C / 203 °F Evaporation rate: No data available Vapour pressure: No data available Relative density: No data available

Solubility in water: Complete

Solubility in oil:

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

Decomposition temperature:

Viscosity:

Viscosity:

Explosive properties:

No data available

No data available

∨ 5 mPa⋅s at 20 ℃

No data available

Oxidizing properties: No data available

9.2. Other information

Miscibility:

Fat Solubility:

Conductivity:

No data available

No data available

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

Acrolein (CAS #107-02-8);

When glycerols is heated over 300℃, it will decompose into acrolein.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the product:

f) carcinogenicity:

Does not contain carcinogens (Ref. 1)

g) reproductive toxicity:

CLP, T46D4_en Page n. 4 of 8



Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity:
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity:
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

No data available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

CLP, T46D4_en Version 8.1
Page n. 5 of 8 Revison 2.0



14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group

No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP) Regulation (EU) n. 2015/1221 (ATP 7 CLP)

Regulation (EU) n. 2016/918 (ATP 8 CLP) Regulation (EU) n. 2016/1179 (ATP 9 CLP)

Restrictions related to the product or the substances contained according to Annex XVII

Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions:

Directive 2012/18/EU (Seveso III)

Regulation (EC) nr 648/2004 (detergents).

Dir. 2004/42/EC (VOC directive)

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

None

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage.

CLP, T46D4_en Page n. 6 of 8



H317 May cause an allergic skin reaction. H400 Very toxic to aquatic life.

Hazard class and hazard category	Code	Description	
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4	
Skin Irrit. 2	3.2/2	Skin irritation, Category 2	
Eye Dam. 1	3.3/1	Serious eye damage, Category 1	
Skin Sens. 1,1A,1B	3.4.2/1-1A-1B	Skin Sensitisation, Category 1,1A,1B	
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1	

Paragraphs modified from the previous revision:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

SECTION 7: Handling and storage

SECTION 8: Exposure controls/personal protection

SECTION 9: Physical and chemical properties

SECTION 11: Toxicological information SECTION 14: Transport information

SECTION 15: Regulatory information

SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

- Ref. 1 ·IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)
 - Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
 - •TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
 - ·IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)
 - ·National Toxicology Program (NTP) Report on Carcinogens (USA)
 - Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
 - ·MAK und BAT Werte Liste (DFG: German Research Foundation)
 - ·TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder

reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

- Ref. 2 •Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
 - •TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

CLP, T46D4_en Version 8.1
Page n. 7 of 8 Revison 2.0



ADR: European Agreement concerning the International Carriage of

Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical

Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances.

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of

Chemicals.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport

Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

(ICAO).

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients.

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

PNEC: Predicted No Effect Concentration.

RID: Regulation Concerning the International Transport of Dangerous Goods

by Rail.

STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWA: Time-weighted average
WGK: German Water Hazard Class.

CLP, T46D4_en Version 8.1
Page n. 8 of 8
Revison 2.0